



**P-53
VINYL ESTER
FLAME RETARDANT
PASTE ADHESIVE
(TANK ADHESIVE)**

PRODUCT BULLETIN



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DESCRIPTION

P-53 is a two component flame retardant vinyl ester paste adhesive [approvable per ASTM E84; Class 1] used for bonding FRP composites.

HANDLING CHARACTERISTICS @ 25°C/77°F

Mix Ratio (parts by weight or volume).....	100R:1.25H (MEK-P)
Resin Color.....	Natural
Mixed Viscosity	Thixotropic Paste
Density.....	10.1 lbs/gal
.....	1.21 grams/cc
Work Life (100 gram mass)	20-30 minutes
Shelf Life (in original unopened containers).....	1 year
Storage Requirement.....	40°F - 80°F

P53 Tech/Revised 2/1/10
Supercedes 1/14/08

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