



**P-30
PINHOLE FILLER
8001T19M
ONE COMPONENT
PVC BASED**

PRODUCT BULLETIN



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DESCRIPTION

ADTECH'S P-30 is a smooth and creamy one-component pinhole filler. This material can be directly applied to clean surfaces and dries within minutes of application. P-30 pinhole filler is the premium material for SMC and similar molded materials and also works well with composites, and metal surfaces. Typical applications include filling pitted surfaces, filling porous voids in weldments and seams and filling pinhole voids in castings.

HANDLING CHARACTERISTICS @ 25°C/77°F

System	One Component
Viscosity	Smooth Creamy Paste
Specific Gravity	1.42 g/cc
Color	Off-white
Dry Time	30-60 minutes
Curing Schedule.....	121°C/250°F for 20 minutes
Adhesion to Substrates:	
SMC and Molded Plastic.....	Superior
Thermoset Composites	Excellent
Metal.....	Excellent
Shelf Life (in original unopened container)	2 years
Storage Requirement.....	40°F - 80°F

MIXING AND APPLICATION INSTRUCTIONS

1. Thoroughly mix to ensure fillers are fully homogenized into system prior to application.
2. Apply P-30 with a clean soft cotton cloth by spreading the filler in a circular motion until all pinholes are filled. Gently wipe excess residue from panel surface.
3. Oven cure for 20 minutes at 121°C/250°F.
4. Lightly sand.
5. Apply primer and/or finish coat.

P30 Tech/Revised 1/29/10
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