



P15-3 REDUCER RESIN

FOR USE WITH
P15-3 FILLER

PRODUCT BULLETIN



www.CASSpolymers.com
31200 Stephenson Hwy

800.344.7776
Madison Heights MI 48071

ADTECH@CASSpolymers.com
Ph 248.588.2270 Fax 248.588.5909

DESCRIPTION

P15-3 REDUCER RESIN was formulated for use with ADTECH Polyester P15-3 MICRO-ULTRA FILLER and ADTECH P-154. This reducer, when added to these systems, maintains their overall physical properties, i.e., low smoke and non-burn characteristics. It also allows the fillers to cure to a tack free surface. Tests have shown P15-3 REDUCER RESIN to comply with FAR 25.853 (a) of the Federal Aviation Standards for aircraft interiors and other areas where fire retardant performance is required. This system is qualified to DeHaviland Spec. DSC-206-4. P15-3 Reducer Resin also performs very well in applications requiring a quick setting, flame retardant polyester laminating resin.

HANDLING CHARACTERISTICS @ 25°C/77°F

*Mix Ratio with BPO cream hardener (parts by weight)	100R/2H
Work Life (400 gram mass)	6 minutes
Mixed Viscosity	1500 cps
Cured Hardness.....	87 Shore D
Shelf Life (in original unopened containers).....	12 months from date of manufacture
Storage Requirement.....	40°F - 80°F

*Can be used alone to thin P15-3 or with 2% BPO cream hardener for laminating applications. BPO cream hardener is not sold with the P15-3 Reducer Resin.

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