



865 FINALFAIR

SPRAYABLE MARINE
FAIRING COMPOUND

PRODUCT BULLETIN



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DESCRIPTION

865 FinalFair is a convenient, easy-to-use sprayable fairing compound to be used in conjunction with UltraFair 861. This two step process was developed to assist today's boat builders in fairing large areas of aluminum, steel, wood or fiberglass yachts. FinalFair 865 was developed for use as a final surface fairing over ADTECH's UltraFair 861. The white resin and pink hardener, when mixed together, create a positive mix indication when no streaks are observed. It exhibits excellent air release and is especially well suited to fairing porosity or minor surface imperfections. FinalFair 865 is ready to mix and spray. When cured, FinalFair 865 produces a strong, resilient, blush-free surface that is easy to sand and accepts virtually all types of primers and paints. FinalFair 865 is well suited to applications above or below the waterline.

NOTE: FinalFair 865 is not recommended to be reduced greater than 15% with 850 Solvent.

FinalFair 865 should never be applied directly to the surface or over any topcoats.

BENEFITS

- Convenient 1:1 mix ratio by volume
- Very easy to sand
- Blush-free surface

HANDLING CHARACTERISTICS @ 25°C/77°F

Mix Ratio (parts by volume)	1R/1H
Viscosity without reduction (mixed).....	10,400 cps
Reduced 5% with Marine 850 Solvent	3,600 cps
Reduced 10 % with Marine 850 Solvent	1,400 cps
Reduced 15% with Marine 850 Solvent	700 cps
Mixed density	12.53 lbs/gal
.....	0.054 lb/in ³
Pot life (100 gram mass)	135 minutes
Finish time	5 hours
Recommended application thickness	30-35 mils maximum
Theoretical yield per gallon	63 sq ft at recommended thickness
Shelf life of Resin and Hardener (in original unopened containers)	2 years

APPLICATION GUIDELINES

Thoroughly stir resin and hardener components separately until they are homogenous. In a ventilated room temperature environment, apply with conventional pressure pot spray gun such as Binks or equivalent. Use #68 or #69 nozzle with 60-75 psi air pressure. Spray up to 5-10 mils per coat. Allow 5-6 hours between coats. Sand final coat and prime for topcoat. FinalFair 865 will accept virtually all industry standard primer coats. It is recommended that 850 Solvent be used to clean equipment after use.

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