

SAFETY DATA SHEET

1.0 IDENTIFICATION

- 1.1 **GHS product identifier:** EL-320-1 Hardener
 1.2 **Other means of identification:** Amine Hardener
 1.3 **Recommended use of the chemical and restrictions on use:** N/A
 1.4 **Supplier's details:** CASS POLYMERS OF MICHIGAN, INC.
 815 WEST SHEPHERD STREET
 CHARLOTTE MI 48813 USA
 INFORMATION PHONE NUMBER: (248) 588-2270
 1.5 **Emergency phone number:** (703) 527-3887(Call Collect)

2.0 HAZARDS IDENTIFICATION

- 2.1 **Classification of the substance or mixture:**
 Acute Toxicity – Dermal 3, Skin Corrosion/Irritant 1B, Eye Damage/Irritation 2B, Specific Target Organ Toxicity – Single Exposure 3, Skin Sensitizer 1
 2.2 **GHS label elements:**



Signal Word: Danger

Hazard Statement: Toxic in contact with skin

Prevention: Wear protective gloves/protective clothing.

Response: If on skin: wash with plenty of soap and water. Call a poison center or doctor/physician if you feel unwell. Remove product and immediately flush affected area with water for at least 15 minutes. Cover the affected area with a sterile dressing or clean sheeting and transport for medical care. Do not apply greases or ointments. Control shock, if present. Remove/take off immediately all contaminated clothing. Wash contaminated clothing before reuse.

Storage: Store locked up.

Disposal: Dispose of contents/container by incineration under controlled conditions in accordance with all local and national laws and regulations.



Signal Word: Danger

Hazard Statement: Causes severe skin burns and eye damage

Prevention: Do not breathe dusts or mists. Wash hands thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.

Response: If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with water/shower. Remove product and immediately flush affected area with water for at least 15 minutes. Cover the affected area with a sterile dressing or clean sheeting and transport for medical care. Do not apply greases or ointments. Control shock, if present. Wash contaminated clothing before reuse. If inhaled: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a poison center or doctor/physician. If in eye: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Storage: Store locked up.

Disposal: Preferred method of disposal includes incineration under controlled conditions in accordance with all local and national laws and regulations.

Signal Word: Warning

Hazard Statement: Causes eye irritation

Prevention: Flush eyes thoroughly after eye contact.

Response: If in eyes: rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: get medical advice/attention.



Signal Word: Warning

Hazard Statement: May cause respiratory irritation

Prevention: Avoid breathing dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area.

Response: If inhaled: remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell.

Storage: Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal: Preferred method of disposal includes incineration under controlled conditions in accordance with all local and national laws and regulations.

Signal Word: Warning

Hazard Statement: May cause an allergic skin reaction

Prevention: Avoid breathing dust/fume/gas/mist/vapors/spray. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves.

Response: If on skin: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Remove product and immediately flush affected area with water for at least 15 minutes. Cover the affected area with a sterile dressing or clean sheeting and transport for medical care. Do not apply greases or ointments. Control shock, if present. Wash contaminated clothing before reuse.

Disposal: Preferred method of disposal includes incineration under controlled conditions in accordance with all local and national laws and regulations.



2.3 **Other hazards which do not result in classification:** Flammable Liquid

2.4 **Hazards Material Information System (United States):**

Health	3
Flammability	1
Physical Hazard	0

Hazard Codes: 0=Chronic Hazard 0=Minimal Hazard, 1=Slight Hazard, 2=Moderate Hazard, 3=Serious Hazard, 4=Severe Hazard

3.0 COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

3.1.1 **Chemical Identity:** N-Aminoethylpiperazine

3.1.2 **Common Name:** Amine Hardener

3.1.3 **CAS Number and other unique identifier:** 140-31-8

3.1.4 **Impurities and stabilizing additives:** N/A

4.0 FIRST-AID MEASURES

4.1 Description of necessary first-aid measures:

Eye Contact: Hold eyelids apart and immediately flush eyes with plenty of water for at least 15 minutes. Seek medical advice.

Skin Contact: Remove contaminated clothing and shoes. Remove product and immediately flush affected area with water for at least 15 minutes. Cover the affected area with a sterile dressing or clean sheeting and transport for medical care. Do not apply greases or ointments. Control shock, if present.

Inhalation: Move patient to fresh air. If breathing has stopped or is labored give assisted respiration (e.g. mouth-to-mouth). Supplemental oxygen may be indicated. Seek medical advice. Turn victim's head to the side to prevent aspiration of vomit.

Ingestion: If person is conscious and can swallow, immediately give two glasses of water, but do not induce vomiting. This material is corrosive. If vomiting occurs, give fluids again. Have physician determine if condition of patient will permit induction of vomiting or evacuation of stomach. Do not give anything by mouth to an unconscious or convulsing person.

Other Instructions: Swallowing of this corrosive material may result in severe ulceration, inflammation, and possible perforation of the upper alimentary tract with hemorrhage and fluid loss. Aspiration of this product during induced emesis can result in severe lung injury. If evacuation of stomach is necessary, use method least likely to cause aspiration, such as gastric lavage after endotracheal intubation. Contact Poison Control Center for additional treatment information.

4.2 Most Important symptoms/effects, acute and delayed:

Acute Health Hazards:

Inhalation: May cause nose, throat, and lung irritation. Inhalation of vapors and/or aerosols in high concentration may cause irritation of respiratory system.

Eye contact: Product vapor in low concentrations can cause lacrimation, conjunctivitis and corneal edema when absorbed into the tissue of the eye from the atmosphere. Corneal edema can cause the perception of "blue haze" or "fog" around lights, although this is a temporary effect and has no known residual effect. Causes eye irritation.

Skin contact: Causes skin irritation.

Chronic Health Hazard: This product contains no listed carcinogens according to IARC, ACGIH, NTP and/or OSHA in concentrations of 0.1 percent or greater. Repeated or prolonged contact causes sensitization, asthma and eczemas.

Medical Conditions Generally Aggravated by Exposure: Asthma, Chronic respiratory disease (e.g. Bronchitis, Emphysema), Eye disease, Skin disorders and Allergies.

Carcinogens under OSHA, ACGIH, NTP, IARC: This product contains no listed carcinogens in concentrations of 0.1 percent or greater. See section 8-EXPOSURE CONTROLS/PERSONAL PROTECTION for exposure limits and recommended protective equipment. See section 11-TOXICOLOGICAL INFORMATION for any further information.

4.3 Indication of immediate medical attention and special treatment needed, if necessary: N/A

5.0 FIRE-FIGHTING MEASURES

5.1 Suitable extinguishing media:

Small Fire: Use DRY chemical powder.

Large Fire: Use water spray, fog or foam. Do not use water jet.

5.2 Specific hazards arising from the chemical:

Flash Point is >432 °F (>222 °C). Hazardous thermal (de)composition products: Carbon oxides (CO, CO₂), nitrogen oxides (NO, NO₂...).

5.3 Special protective actions for fire-fighters:

Fire fighters should wear self-contained positive pressure breathing apparatus (SCBA) and full turnout gear. Be sure to use an approved/certified respirator or equivalent.

6.0 ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures:

Open enclosed spaces to outside atmosphere. Wear protective clothing, boots, gloves, and eye protection. At elevated temperatures a cartridge mask National Institute for Occupational Safety and Health (NIOSH) approved for ammonia may be appropriate.

6.2 Methods and materials for containment and clean up:

Stop the leak, if possible. Ventilate the space involved. Shut off or remove all ignition sources. Construct a dike to prevent spreading (includes molten liquids until they freeze).

Clean-Up Procedures: If recovery is not feasible, admix with dry soil, sand or non-reactive absorbent and place in an appropriate chemical waste container. Transfer to containers by suction, preparatory for later disposal. Place in metal containers for recovery or disposal. Neutralize residue with dilute solution of Acetic Acid.. Flush area with water spray. Clean-up personnel must be equipped with self-contained breathing apparatus and butyl rubber protective clothing.

7.0 HANDLING AND STORAGE

7.1 Precautions for safe handling:

Avoid contact with skin or eyes. Avoid breathing of vapors. Handle in well-ventilated workspace. When handling, do not eat, drink, or smoke.

Other Precautions: Emergency showers and eye wash stations should be readily accessible. Adhere to work practice rules established by government regulations (e.g. OSHA). Do not use sodium nitrite or other nitrosating agents in formulations containing this product. Cancer-causing nitrosamines could be formed.

7.2 Conditions for safe storage, including any incompatibilities:

Keep away from acids and oxidizers. Keep in cool, dry, ventilated storage areas and in closed containers. Do not store in reactive metal containers.

8.0 EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

N/A

8.2 Appropriate engineering controls:

No specific controls needed.

8.3 Individual protection measures, such as personal protective equipment:

Eye Protection: Chemical Safety Glasses with Side-Shields. A full-face shield and vapor respirator is recommended for operations involving spraying or other operations placing this material under pressurized conditions.

Hand Protection: Neoprene rubber gloves. Impermeable gloves. Cuffed butyl rubber gloves. Nitrile rubber gloves. Polyvinyl chloride gloves. Rubber Gloves. The breakthrough time of the selected glove(s) must be greater than the intended use period. The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all requisite workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), as well as the instructions/specifications provided by the glove supplier.

Respiratory Protection: An organic vapor respirator National Institute for Occupational Safety and Health (NIOSH) approved for organic vapors is recommended where local ventilation is not adequate. At elevated

temperatures, a cartridge mask National Institute for Occupational Safety and Health (NIOSH) approved for ammonia may be appropriate.

Protective Clothing: Chemical resistant apron, coveralls and other impervious clothing. A full-face shield and vapor respirator is recommended for operations involving spraying or other broadcasting.

Work and Hygienic Practices: Provide readily accessible eye wash stations and safety showers. Wash at the end of each work shift and before eating, smoking or using the toilet. Promptly remove clothing that becomes contaminated.

9.0 PHYSICAL AND CHEMICAL PROPERTIES

- 9.1 **Appearance (physical state, color, etc.):** Mobile Liquid, Amber
 - 9.2 **Odor:** Ammonical
 - 9.3 **Odor threshold:** N/A
 - 9.4 **pH:** 12
 - 9.5 **Melting point/freezing point:** Not Determined
 - 9.6 **Initial boiling point and boiling range:** Not Determined
 - 9.7 **Flash Point:** >432 °F (>222 °C)
 - 9.8 **Evaporation rate:** N/A
 - 9.9 **Flammability (solid, gas):** N/A
 - 9.10 **Upper/lower flammability or explosive limits:** LFL-Not Determined; UFL-Not Determined
 - 9.11 **Vapor pressure:** Not Determined
 - 9.12 **Vapor Density:** N/A
 - 9.13 **Relative density(Specific Gravity):** 0.97 – 0.99
 - 9.14 **Solubility(ies):** Liquid Components are Slightly Soluble in Water (100%)
 - 9.15 **Partition coefficient; n-octanol/water:** N/A
 - 9.16 **Auto-ignition temperature:** Not Determined
 - 9.17 **Decomposition temperature:** N/A
 - 9.18 **Viscosity:** N/A
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10.0 STABILITY AND REACTIVITY

- 10.1 **Reactivity:** N/A
 - 10.2 **Chemical stability:** Normally Stable
 - 10.3 **Possibility of hazardous reactions:** Will not occur.
 - 10.4 **Conditions to avoid:** Not Determined or None Known.
 - 10.5 **Incompatible materials:** Strong acids, oxidizers.
 - 10.6 **Hazardous decomposition products:** None expected if used for intended purpose and according to specifications.
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11.0 TOXICOLOGICAL INFORMATION

- 11.1 **Likely routes of exposure:** Eye Contact, Skin Contact, Ingestion, Inhalation, Skin Absorption.
- 11.2 **Symptoms related to the physical, chemical and toxicological characteristics:**
 - Ingestion:** This material should be considered toxic if ingested.
 - Skin Contact:** This material should be considered moderately toxic if absorbed through the skin.
 - Irritation:**
 - Skin:** Causes irritation with pain, severe excess redness and swelling with chemical burns, blister formation, and possible tissue destruction. In addition, skin contact may result in other adverse health effects.
 - Eyes:** This material is very hazardous in case of eye contact. This corrosive material will cause severe irritation and burns with corneal injury which may result in permanent impairment of vision, even blindness.
 - Inhalation:** Vapors and mist, especially as generated from heating the material or as from exposure in poorly ventilated or confined spaces, are irritating and cause nasal discharge, coughing, and discomfort in nose and throat. Prolonged or repeated overexposure may result in lung damage.
- 11.3 **Delayed and immediate effects and also chronic effects from short and long term exposure:**
 - Carcinogen:** This product contains no known human carcinogens in concentrations above 0.1%.
 - Mutagen:** This Product contains no known human mutagens in concentrations above 0.1%.
 - Reproductive Hazard:** This Product contains no known materials or materials known to cause human reproductive hazards.
- 11.4 **Numerical measures of toxicity:**

This finished product has not been tested to determine individual toxicological/ecological limits. Individual components of this mixture have been independently tested by the raw material manufacturers and any known results

have been presented below. The results for the individual components may not be representative of the toxicity of this finished product.

Ingredient Name	CAS No.	%	Test	Result	Route	Species
N-Aminoethylpiperazine	140-31-8	85% - 95%	LD50	2,108 mg/kg >880mg/kg (estimated)	Oral Dermal	Rat Rabbit

12.0 ECOLOGICAL INFORMATION

12.1 Ecotoxicity:

No information available.

12.2 Persistence and degradability:

This material contains substances that show little to no evidence of biodegradability. Great care should be taken to prevent its release into the environment.

12.3 Bioaccumulative potential: N/A

12.4 Mobility in soil: N/A

12.5 Other adverse effects: N/A

13.0 DISPOSAL CONSIDERATIONS

13.1 Disposal methods:

Preferred method of disposal includes incineration under controlled conditions in accordance with all local and national laws and regulations. The generation of waste should be avoided or minimized wherever possible. Untreated material is not suitable for disposal. Waste, even small quantities, should never be poured down drains, sewers or watercourses. Waste must be disposed of in accordance with federal, state and local environmental control regulations. This material, when properly mixed and cured with its resin component at the proper mix ratio, may be safely landfilled.

Contaminated packaging: Empty containers can only be disposed of when the remaining product adhering to the container walls has been removed. Hazard warning labels should be removed from the container only after it has been properly emptied.

14.0 TRANSPORT INFORMATION

14.1 UN number: 2735

14.2 UN proper shipping name: Amines, Liquid, Corrosive, NOS (N-Aminoethylpiperazine)

14.3 Transport hazard class(es): 8

14.4 Packing group, if applicable: III

14.5 Environmental hazards: N/A

14.6 Transport in bulk: N/A

14.7 Special precautions for user: N/A

15.0 REGULATORY INFORMATION

15.1 Safety, health and environmental regulations:

Toxic Substances Control Act (TSCA): All components are included in the EPA Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

Toxic Substance Control Act (TSCA) 12(b) Component(s): None

OSHA Hazard Communication Standard (29CFR1910.1200) hazard class(es): Corrosive. Sensitizer. Toxic.

EPA SARA Title III Section 312 (40CFR370) hazard class: Acute Health Hazard.

EPA SARA Title III Section 313 (40CFR372) toxic chemicals above "de minimis" level are: None

CALIFORNIA PROPOSITION 65: SUBSTANCES (component (s) know to the State of California to cause cancer and/or reproductive and subject to warning and discharge requirements under the "Safe Drinking Water and Toxic Enforcement Act of 1986") **NONE**

New Jersey Trade Secret Registry Number(s): None

CANADA REGULATIONS

HAZARDOUS PRODUCTS ACT INFORMATION: This product contains the following ingredients which are Controlled Products and/or on the Ingredient Disclosure List (Canadian HPA section 13 and 14)

WHMIS Hazard Classification: D2A - respiratory tract sensitizer, D2B - skin sensitizer, E - corrosive to metal or skin

WHMIS Symbol(s):



DSL: Components of this product have been reported to Environment Canada in accordance with subsection 25 of the Canadian Environmental Protection Act and are included on the Domestic Substances List.

WHMIS TRADE SECRET REGISTRY NUMBER(S). NONE

This product has been classified in accordance with the hazard criteria of the CPR and the SDS contains all the information required by the CPR. **None**

16.0 OTHER INFORMATION

16.1 Date of Preparation: 09/19/2011

To the best of our knowledge, the information contained herein is accurate. Final determination of the suitability of any material is the sole responsibility of the users. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist.